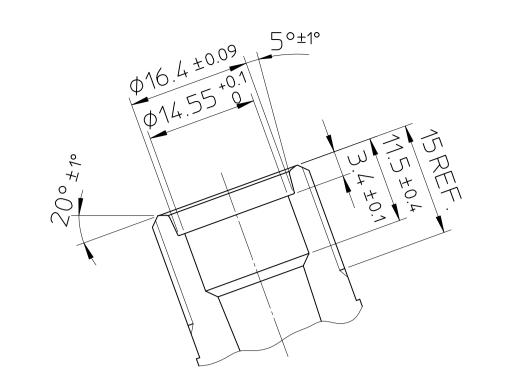
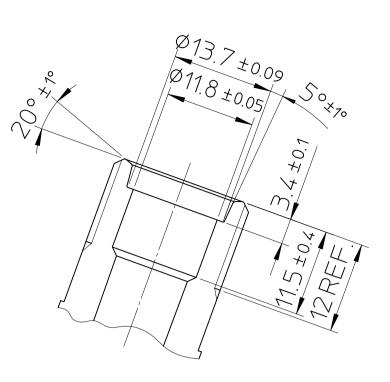


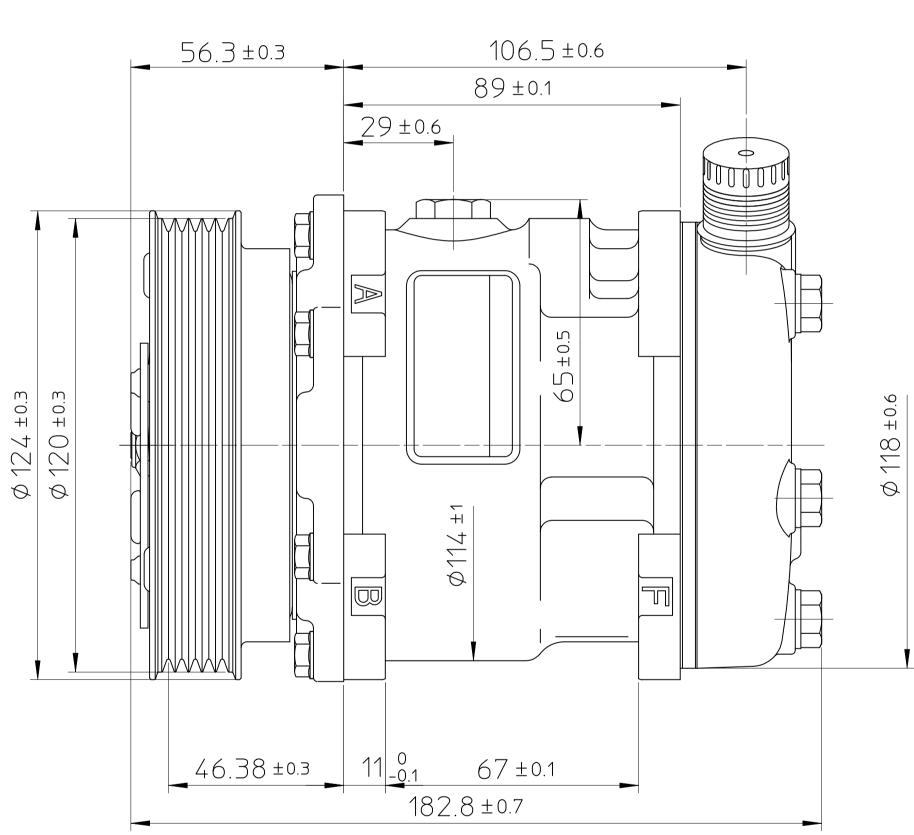
DETAIL OF ROTOR GROOVE (2:1)

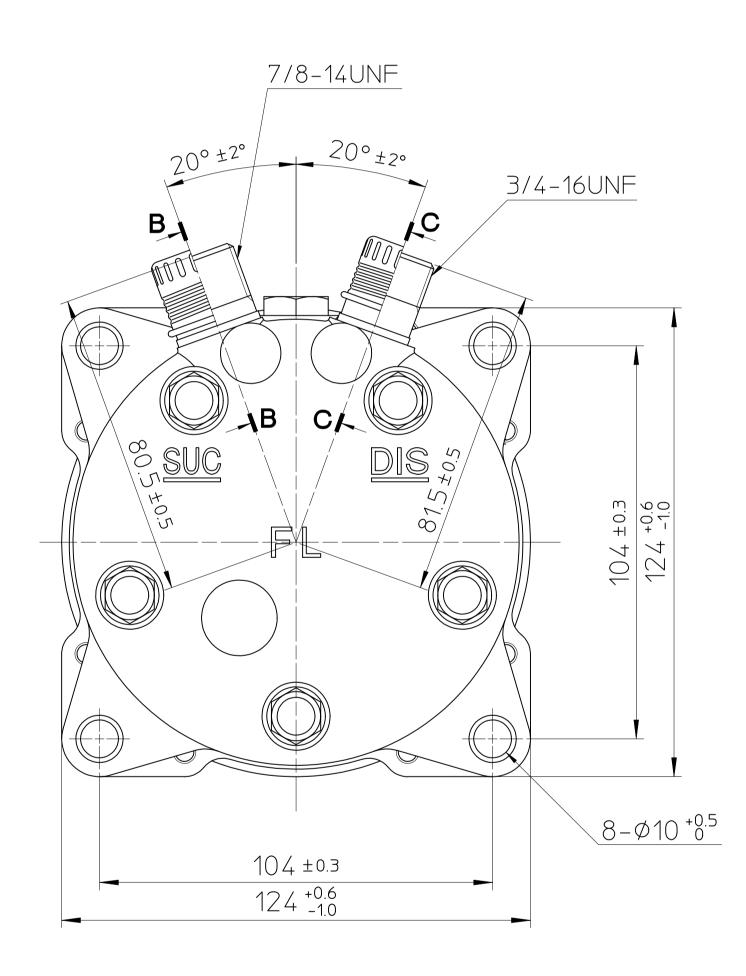


PARTIAL SECT.B-B(2:1) PART



PARTIAL SECT.C-C(2:1)





COMPRESSOR SPECIFICATIONS

| BORE | Ø35 | mm |
|-------------------------------------|-----------|---------|
| STROKE | 18.07 | mm |
| DISPLACEMENT PER REVOLUTION | 87 | cc/rev. |
| ROTATION | CLOCKWISE | |
| NUMBER OF CYLINDERS | 5 | |
| MAXIMUM ALLOWABLE r.p.m. | 7500 | r.p.m. |
| MAXIMUM ALLOWABLE CONTINUOUS r.p.m. | 6500 | r.p.m. |
| REFRIGERANT | R-134a | |
| OIL : SP-20 OR EQUIV. | 100 | CC |
| WEIGHT | | kg |

CLUTCH SPECIFICATIONS

| RATED VOLTAGE | DC 12 V | |
|-------------------------------------|---------|--------|
| BREAKAWAY TORQUE | 2.2 | kg-m |
| MINIMUM ENGAGEMENT VOLTAGE | 7.5 | V MAX. |
| POWER CONSUMPTION | 48 | W (AL) |
| MAXIMUM ALLOWABLE r.p.m. | 7500 | r.p.m. |
| MAXIMUM ALLOWABLE CONTINUOUS r.p.m. | 6500 | r.p.m. |
| BELT TYPE | PV | TYPE |
| PULLEY DIAMETER | Ø120 | mm |
| WEIGHT | | kg |

5074

| | | | • • | PART NO. 5074 COMPRESSOR |
|-----|-----------------|----|------|---|
| | | | 0 0 | THIRD ANGLE SCALE 1:1 |
| | | | 0 0 | Y.Aoyama DATE 15. Oct .1996 MODEL SD5H09FL5074 |
| | | | | M.lda 15. Oct 1996 |
| NO. | REVISION RECORD | BY | DATE | APPROVED BY H.Akabane DATE 15, Oct 1996 5074 — 6000 |